

A Lab-on-Chip System for direct SNP sensing from human blood

Ichiro Yamashita^{1,3}, Paolo Fiorini²

¹Advanced Technology Research Laboratory, Panasonic corp.
3-4 Hikaridai, Seika-cho, Soraku-gun, Kyoto 619-0237, Japan

²Imec, Kapeldreef 75, B-3001, Leuven, Belgium

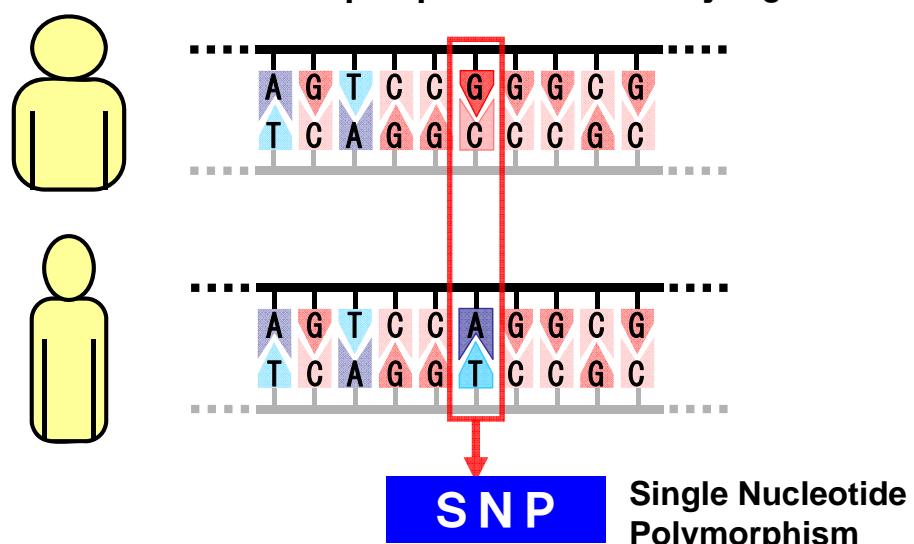
³Nara Institute of Science and Technology, 8916-5 Takayama-cho Ikoma

1

What is SNP

2

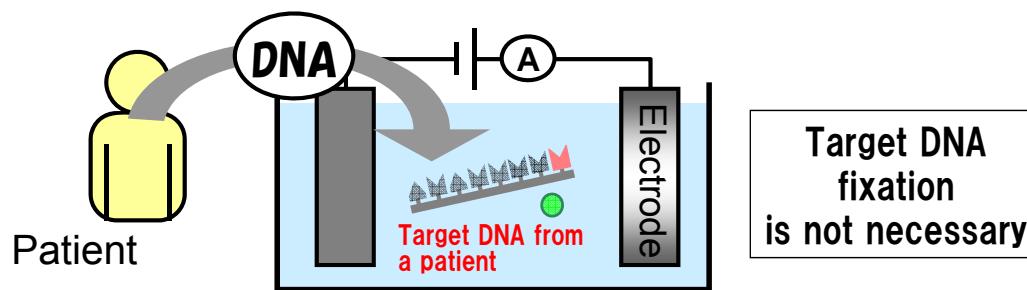
One DNA alteration can affect people's sensibility against drugs



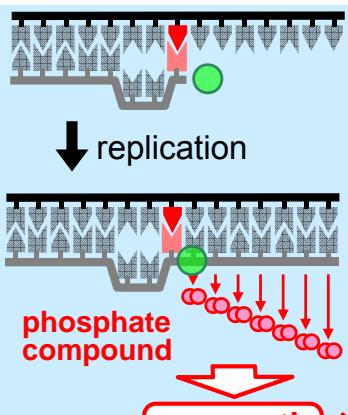
predisposition to diseases,
difference in reaction on drugs
(ie. adverse side effects), etc

SNP sensor by Panasonic

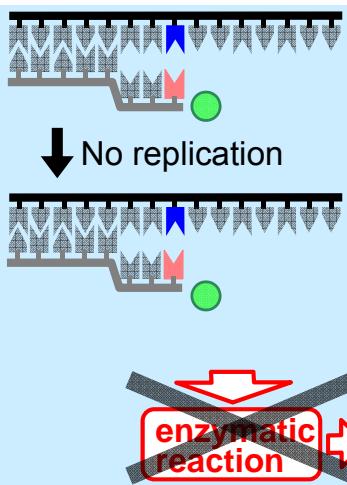
3



No SNP exist



SNP exists



Easy and fast detection of SNP

4



Present: manual handling)



Outsourcing Service
(several business days)

DNA extraction

DNA amp.
(PCR)

DNA purification

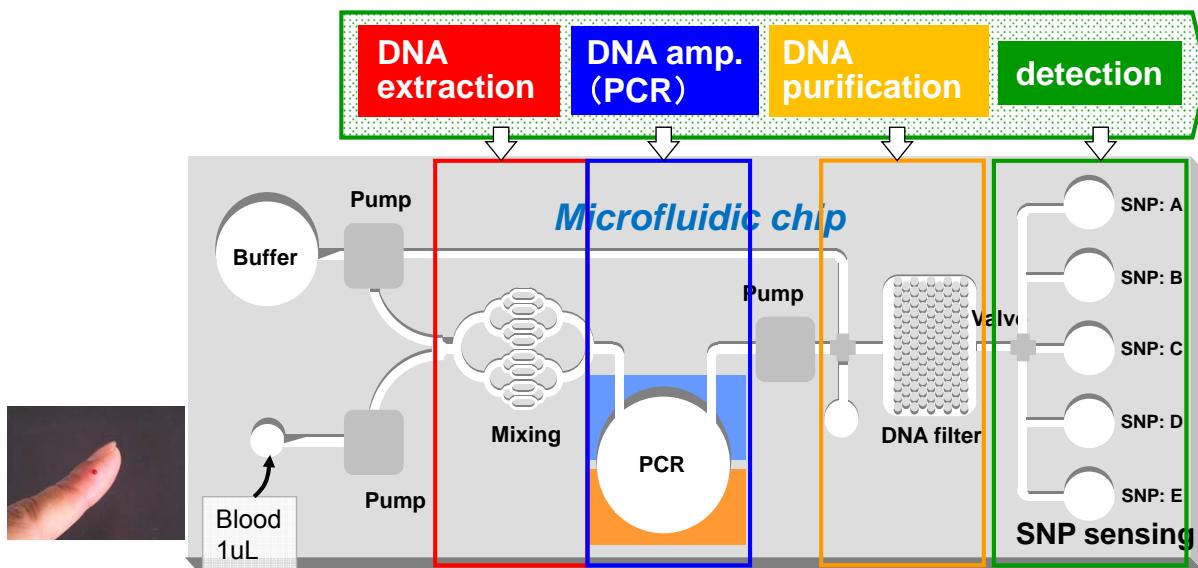
detection

SNP judgment

Our target is SNP-detection from blood
less than 1 hour with small one-chip.

SNP Detection chip

5



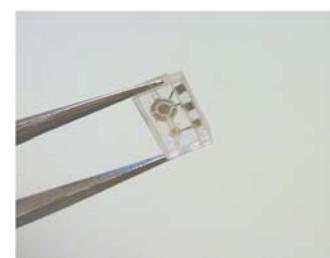
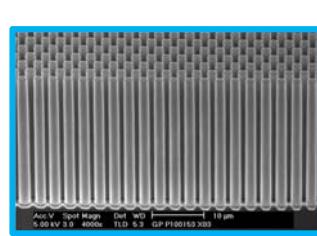
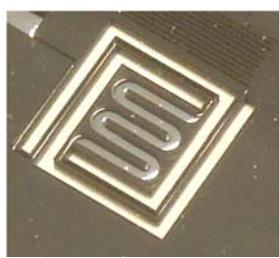
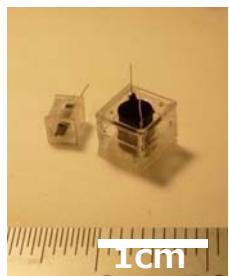
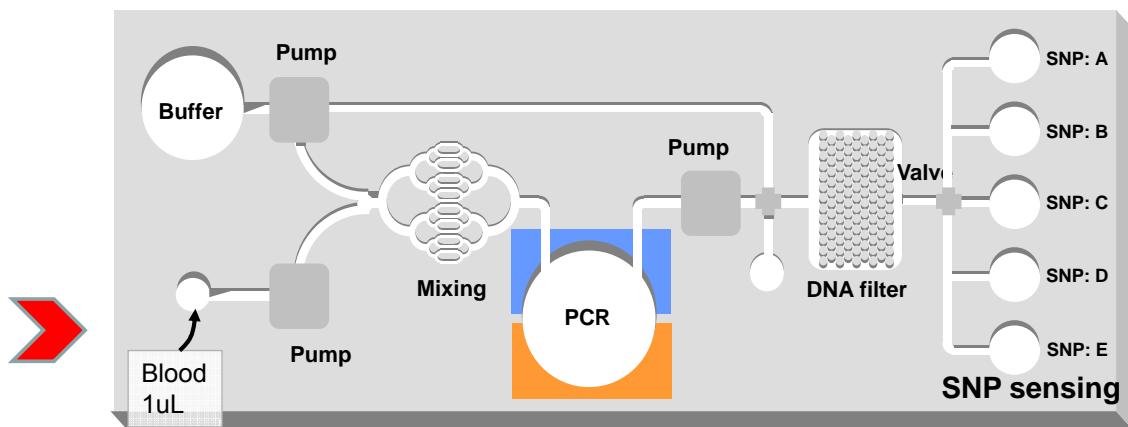
Rapid genotyping diagnostic on chip system

- Automated DNA extraction from blood
- Output diagnostic results within 1 hour

Panasonic ideas for life

SNP Detection chip

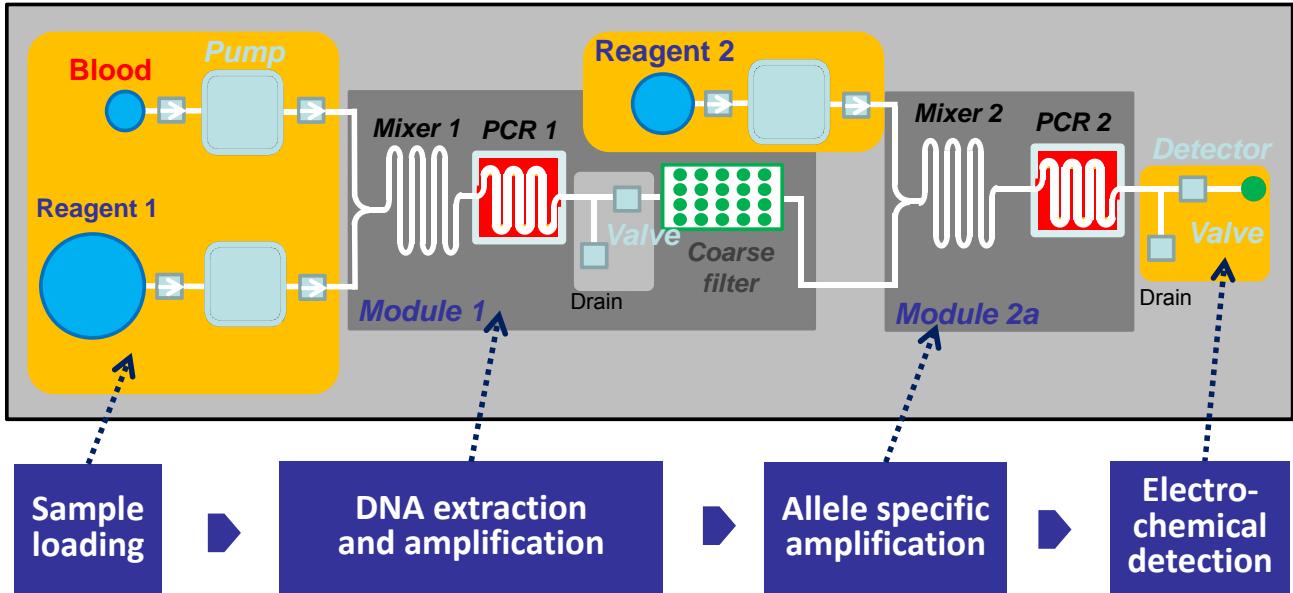
6



Panasonic ideas for life

Single SNP Detection chip details

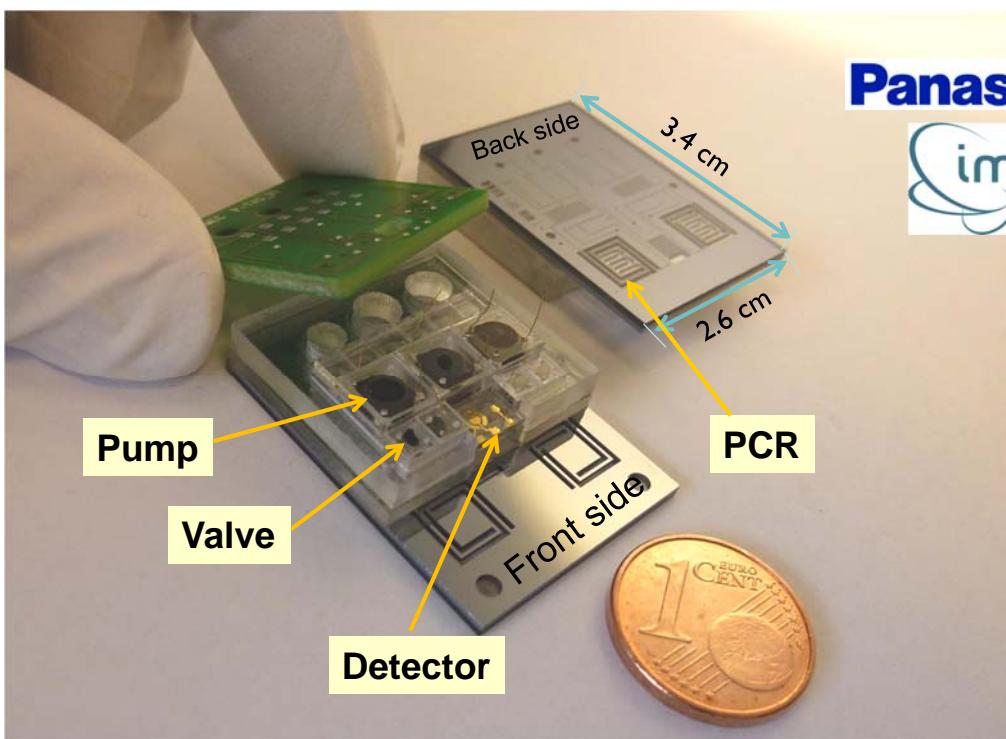
7



Panasonic ideas for life

Single SNP Detection Chip

8

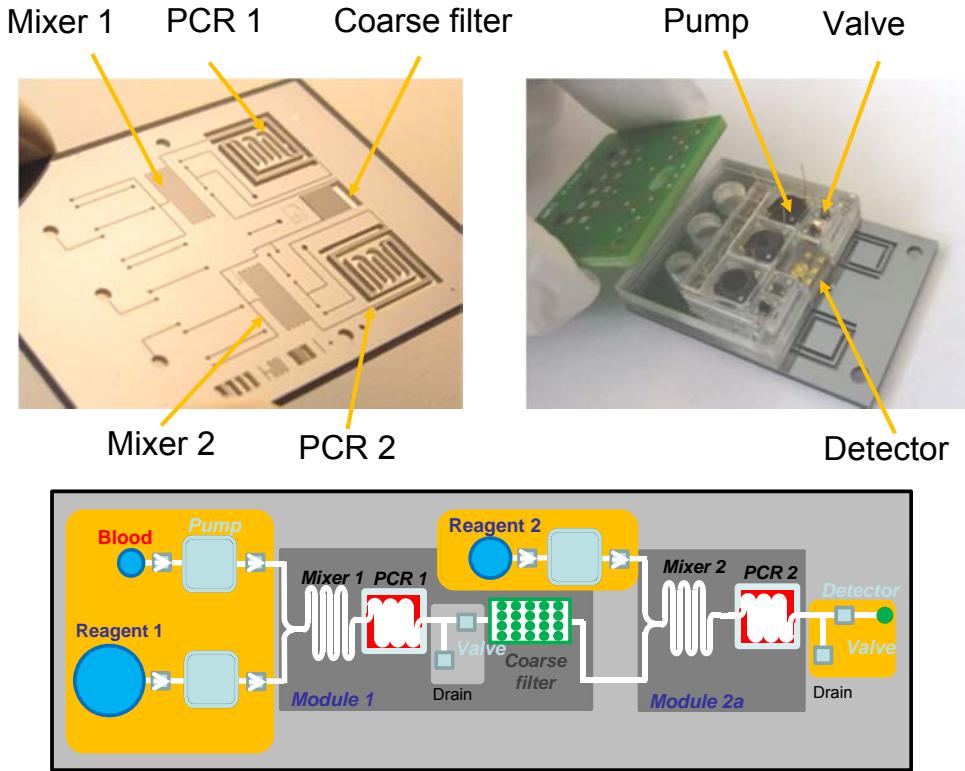


Panasonic ideas for life

8

Single SNP Detection device

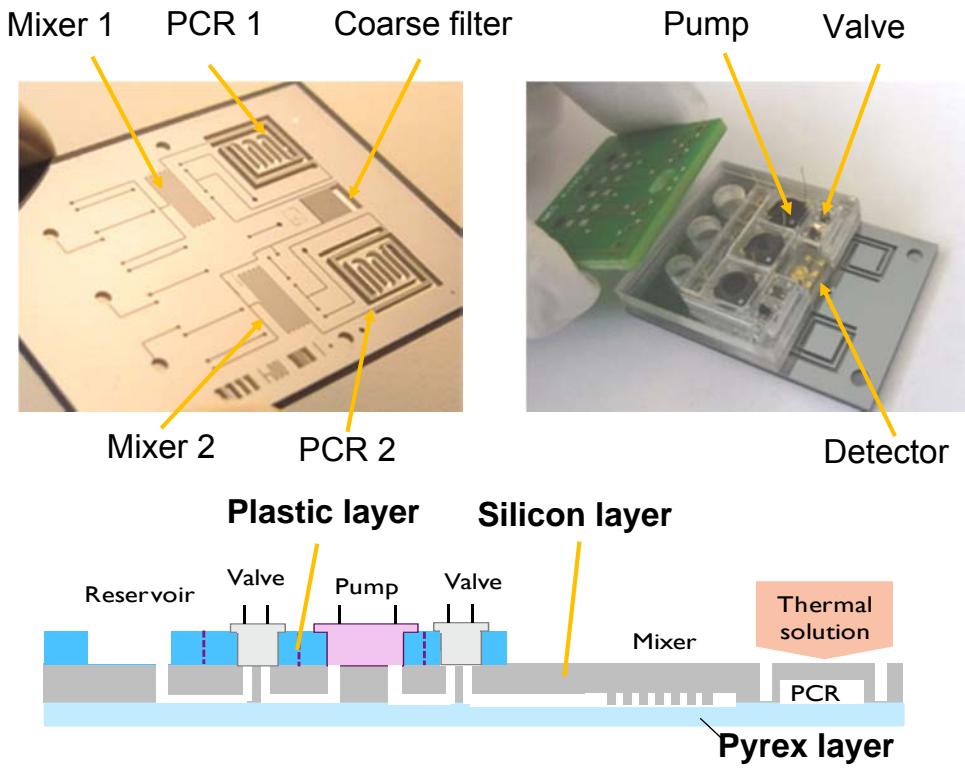
9



Panasonic ideas for life

Single SNP Detection device

10



Panasonic ideas for life

Fabrication SSD (Process flow)

11

Blanket Si wafers

1 µm therm oxide

BS oxide removal wet

IX-litho

Oxide etch

Si etch, Strip

Pyrex wafer

Anodic bonding

Grinding and cleaning

Litho

Etch and strip

Panasonic ideas for life

11

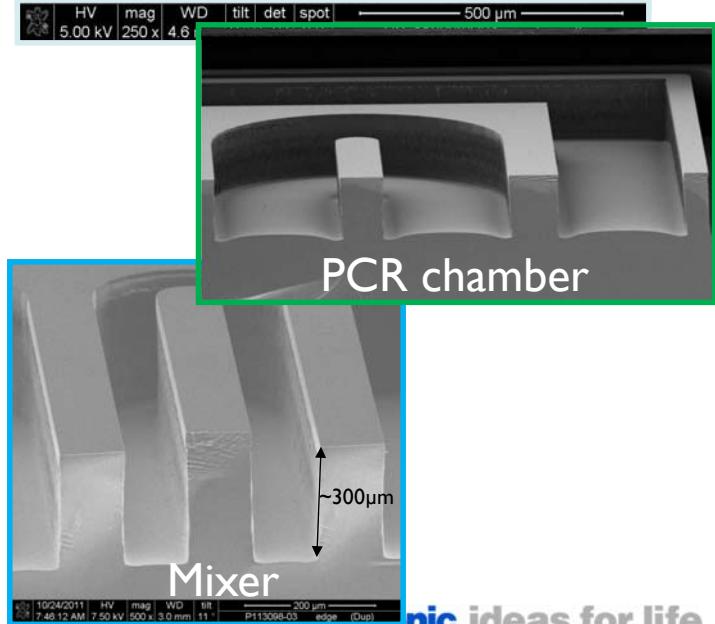
FS looking through glass



BS Si surface



Coarse filter



PCR chamber

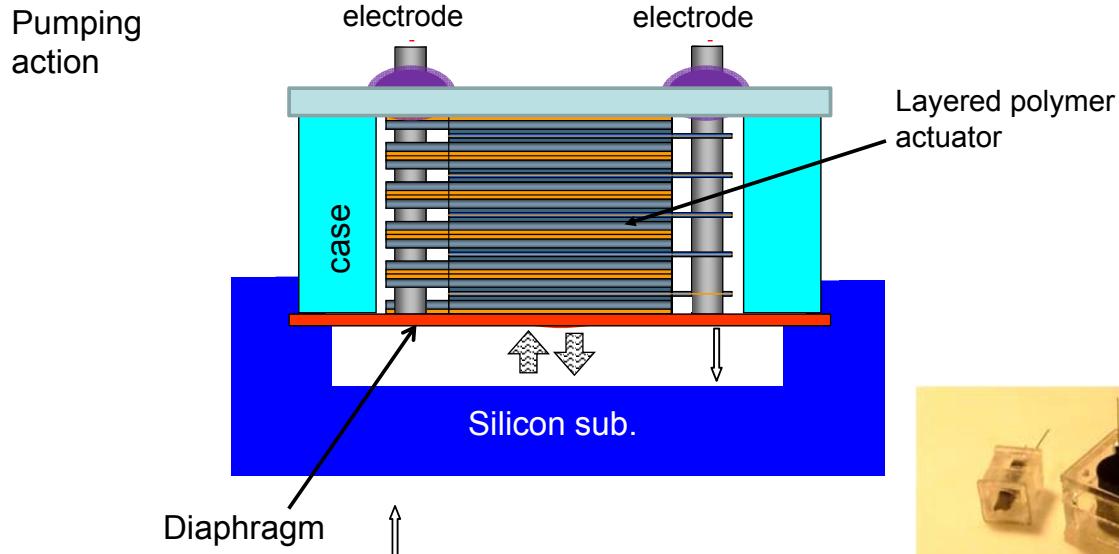
Mixer

Panasonic ideas for life

12

The newly developed pump unit

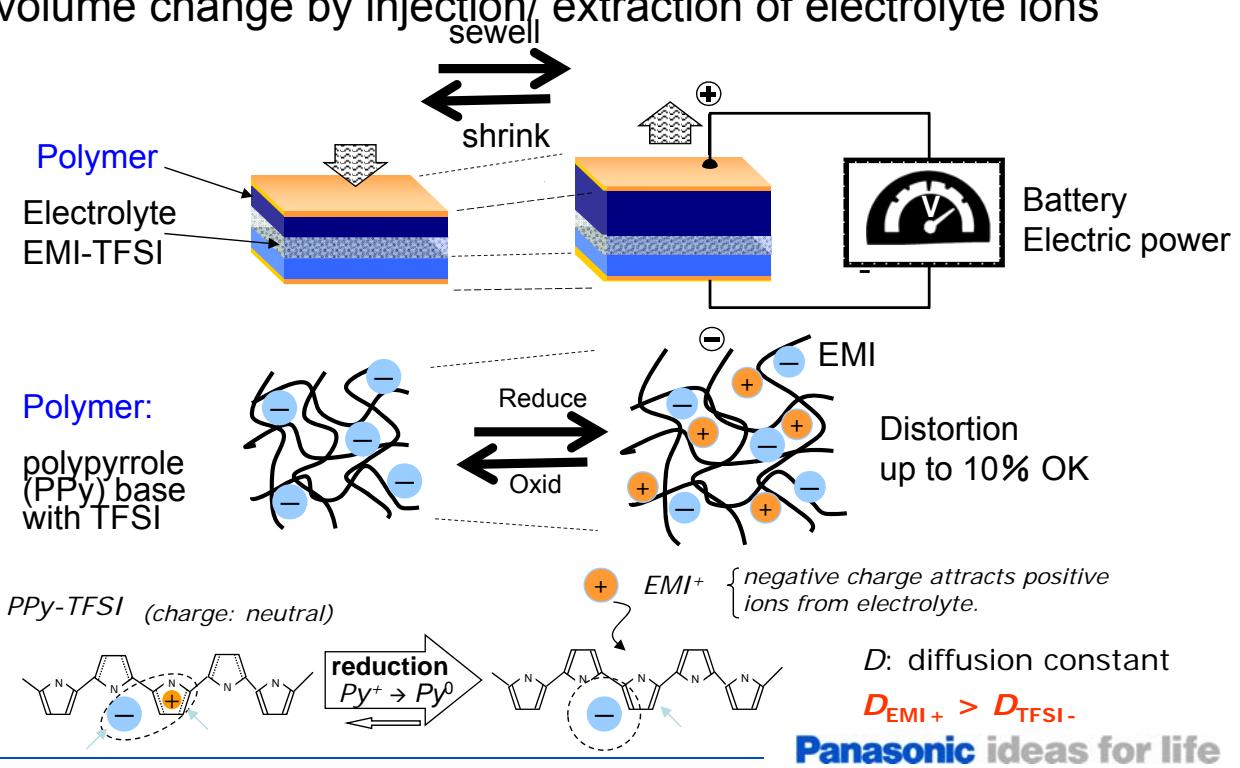
- Operation pressure 3MPa
- Maximum generation pressure 30MPa
- 1.5V battery drive



Panasonic ideas for life

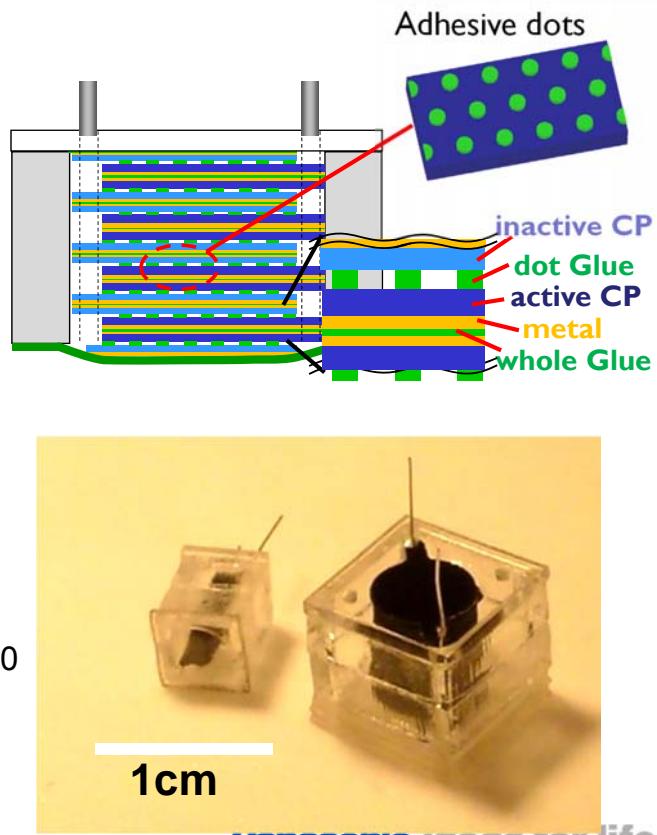
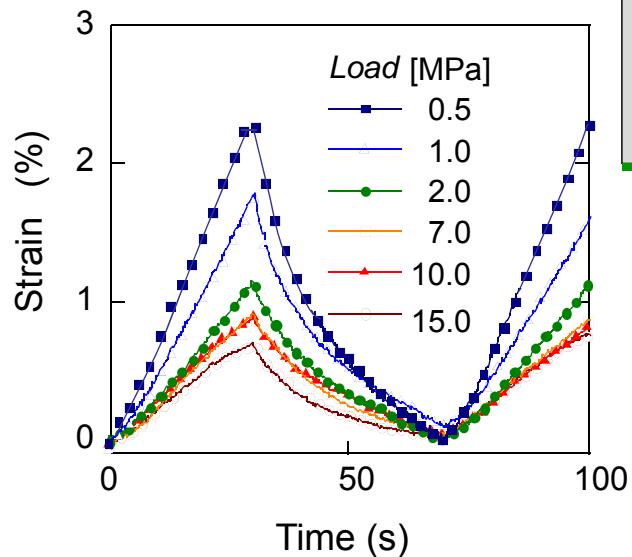
Conductive Polymer Actuator

Operating principle:
volume change by injection/ extraction of electrolyte ions



Polymer pump characterization

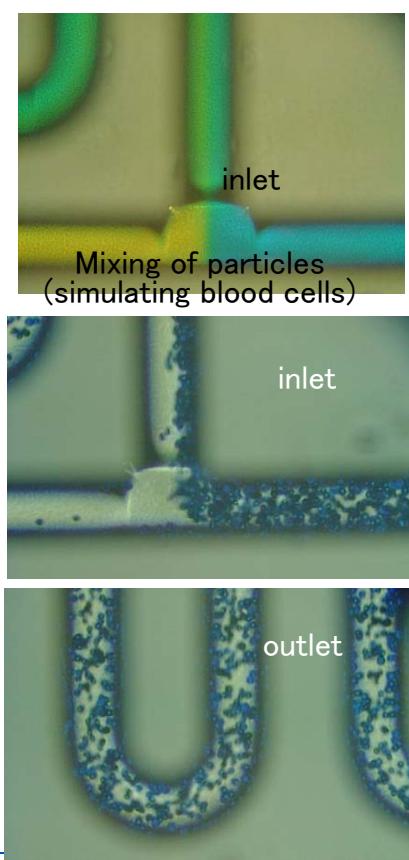
15



Panasonic ideas for life

Mixers : characterization

16

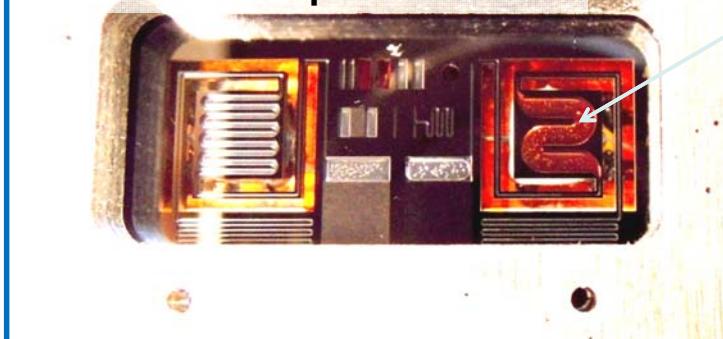


ideas for life

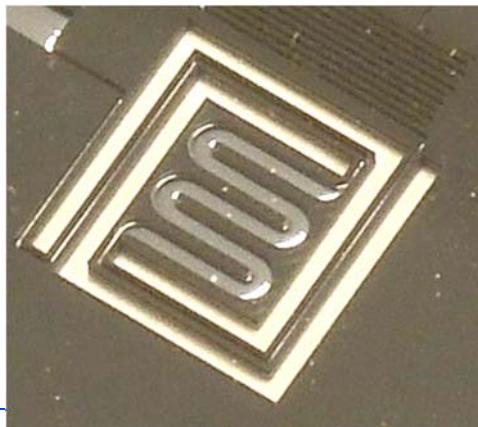
PCR demonstration & characterization

17

PCR chamber part of the LoC



PCR chamber
Filled with sample



Thermal isolation is the key

Least heat current should be realized between substrate and PCR chamber during PCR cycle

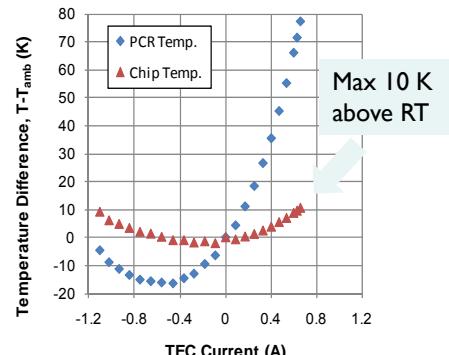
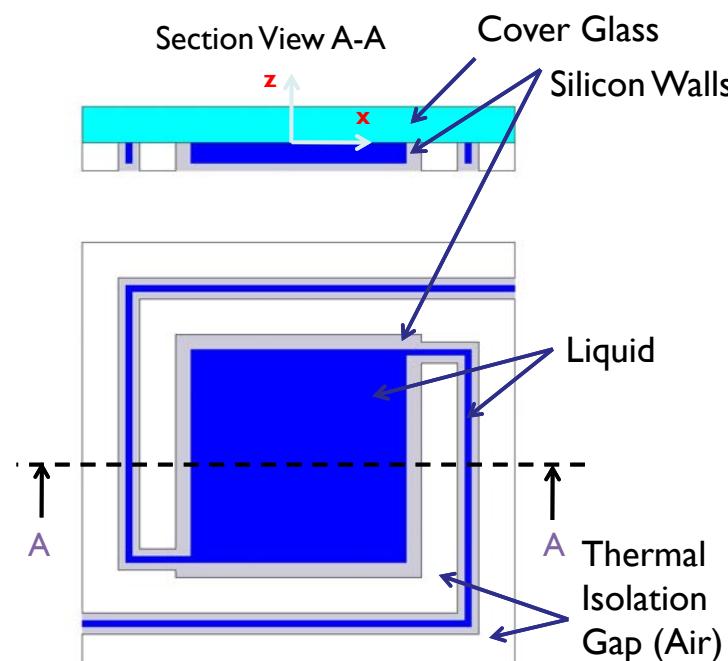
The chamber is isolated and connected only with the tiny micro-channel

Panasonic ideas for life

On chip PCR: fabrication and thermal tests

18

Thermal insulation is further improved by winding in/out channels around the cavity.

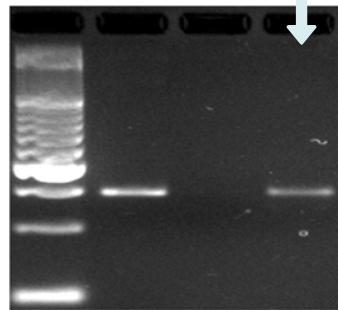
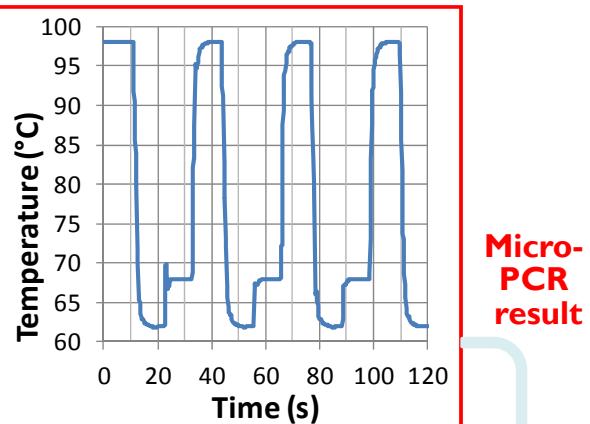
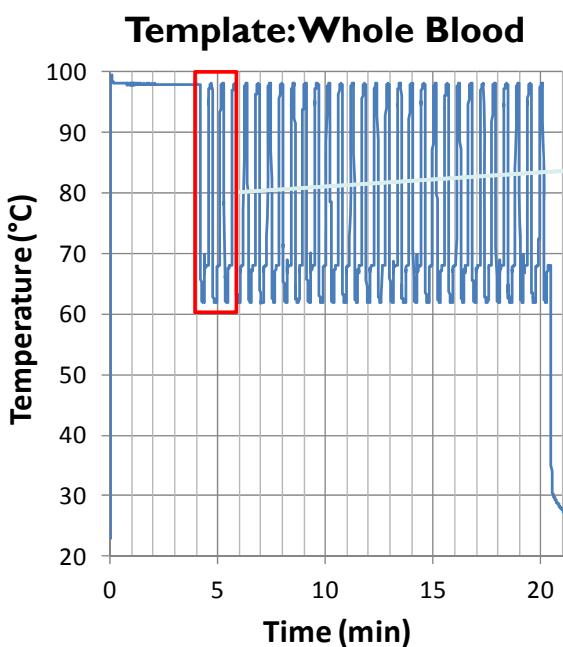


Steady-state temperature of the PCR chamber and bulk silicon substrate.

Panasonic ideas for life

Fast Micro-PCR Demonstration

19



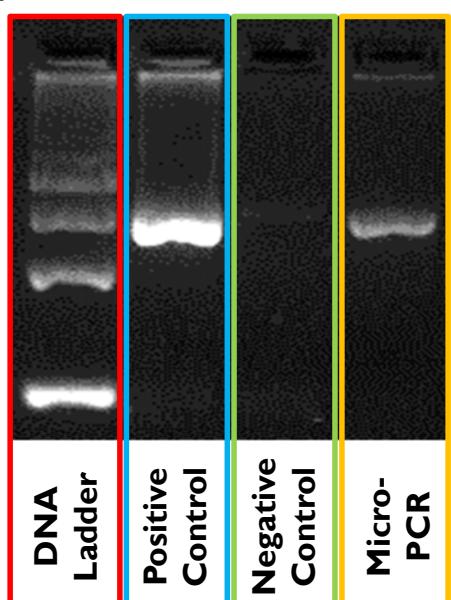
- Successful micro-PCR amplification in less than 21 minutes -> 11 minutes.

Panasonic ideas for life

SSD Amplification Tests (Human Genomic DNA)

20

**Template: Human Genomic DNA
(From Commercial Source)**



Protocol

2X buffer KOD fx	5 µL
2 mM dNTP's	1 µL
10 µM Fw primer	1 µL
10 µM Rv primer	1 µL
KOD polymerase	0.4 µL
Water	1.1 µL
<u>Template</u>	0.5 µL
Total	10 µL
<i>(2 µL amplified in micro-PCR)</i>	

T anneal = 60° C

Cycles = 30

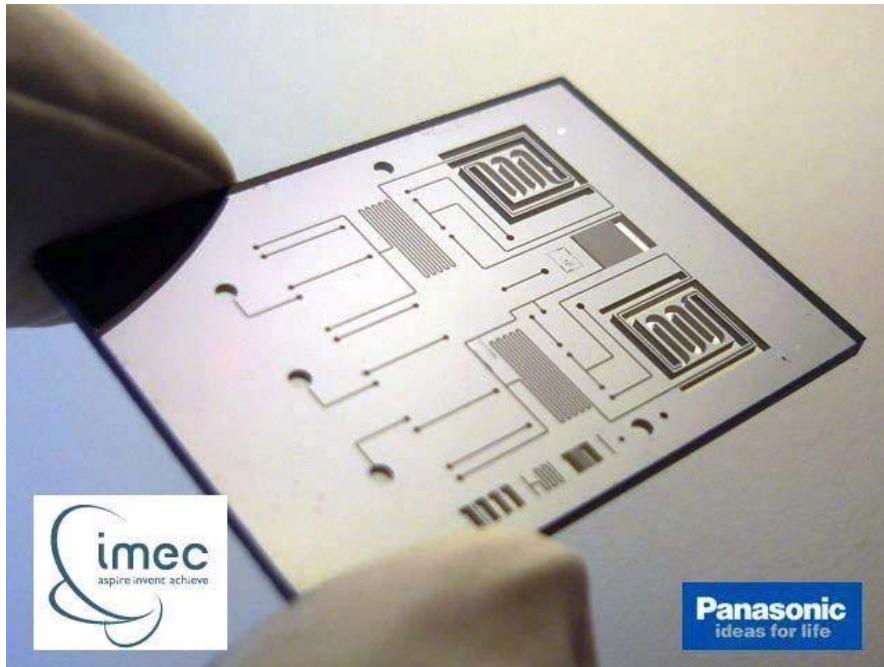
- Successful amplification of target fragment in micro-PCR
- Reproducibility can be improved

Commercial Tool SSD

Panasonic ideas for life

PCR demonstration & characterization

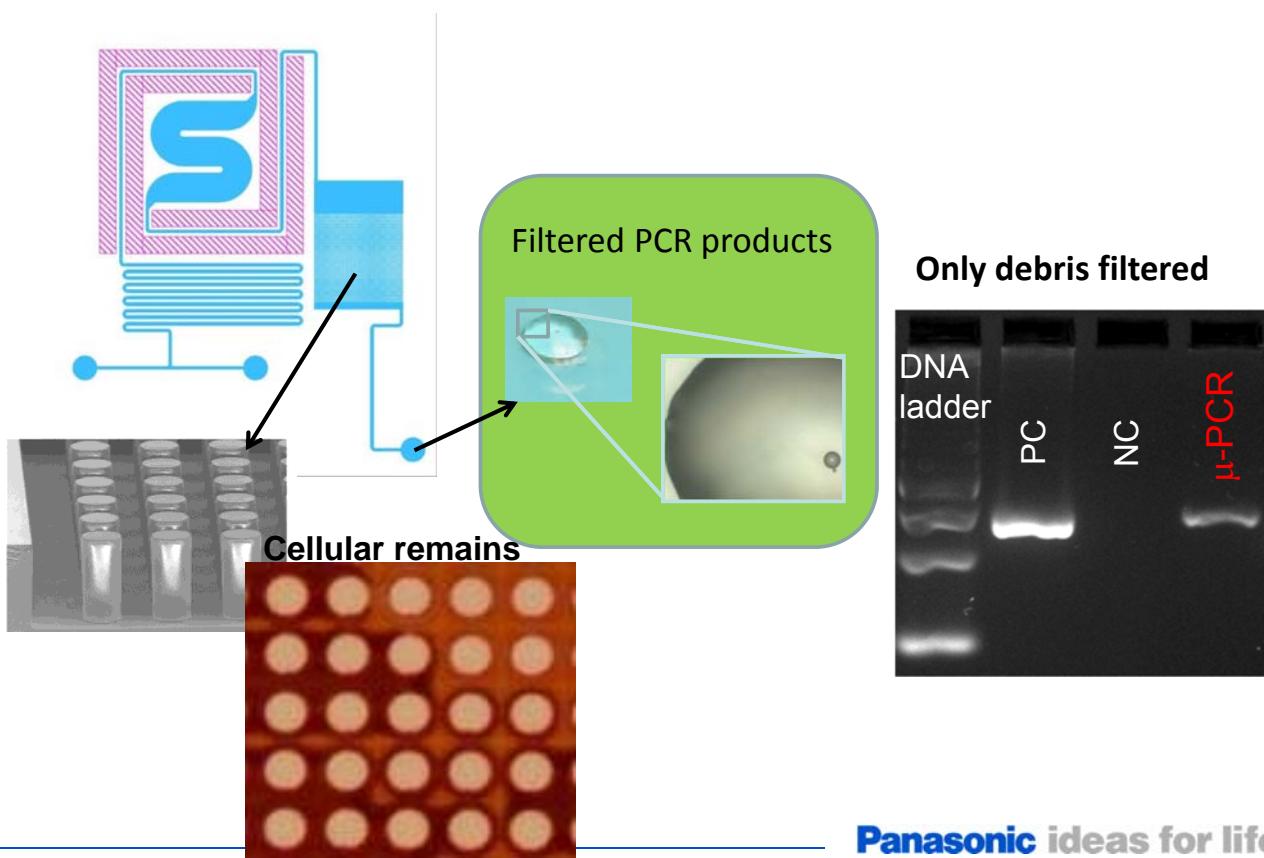
21



Panasonic ideas for life

Coarse filter for debris filtration

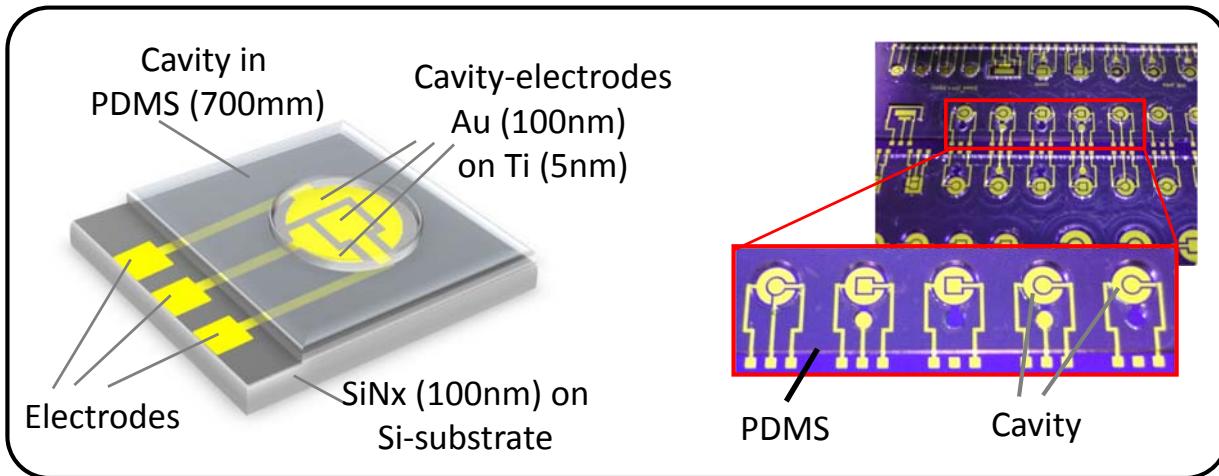
22



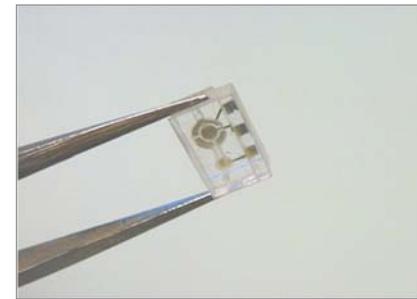
Panasonic ideas for life

The newly developed SNP sensor

23



- Photolithographic process for electrode
- Small and well-defined cavities realized by PDMS molding.
- Cavity volume: down to 0.5 μL

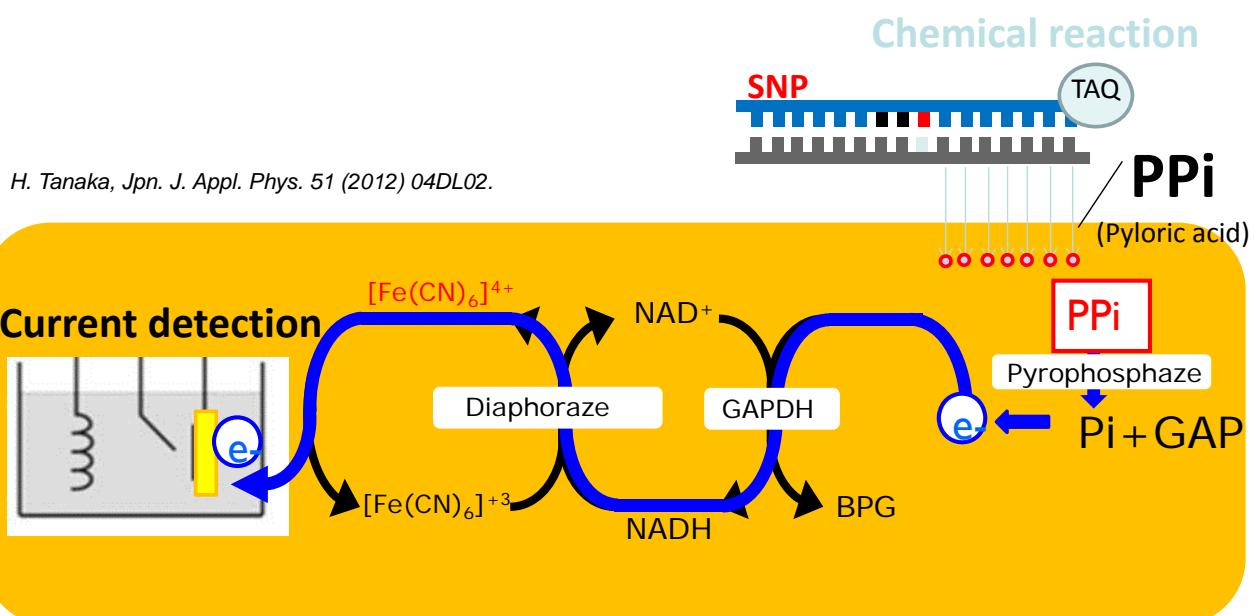


Panasonic ideas for life

Electrochemical SNP sensing

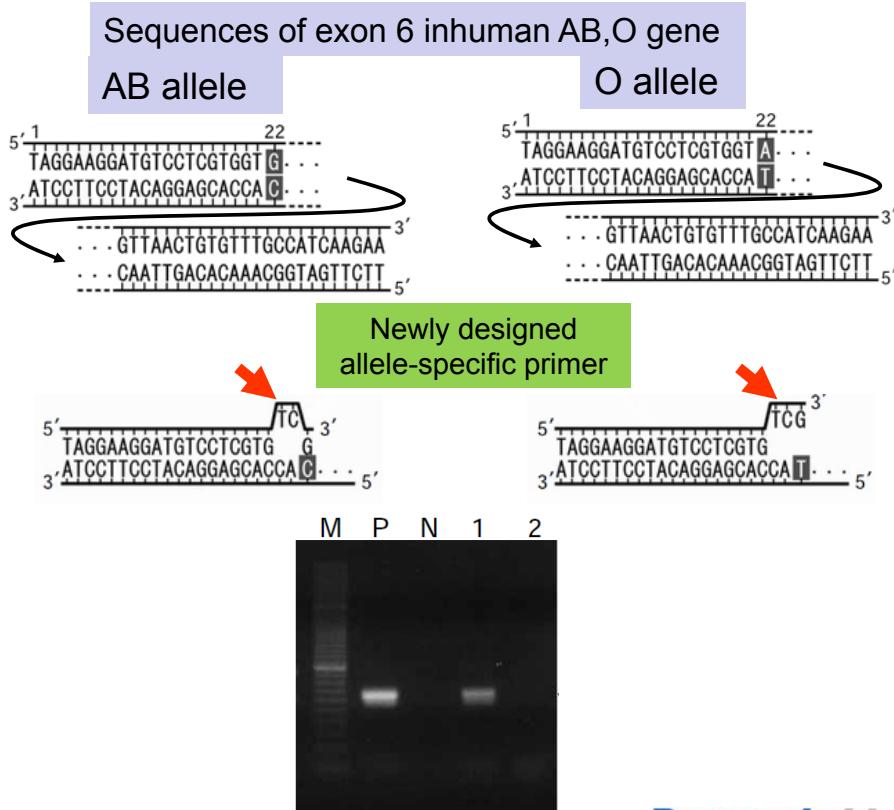
24

Electrochemical sensing of allele specific PCR products



Panasonic ideas for life

ABO gene SNP detection

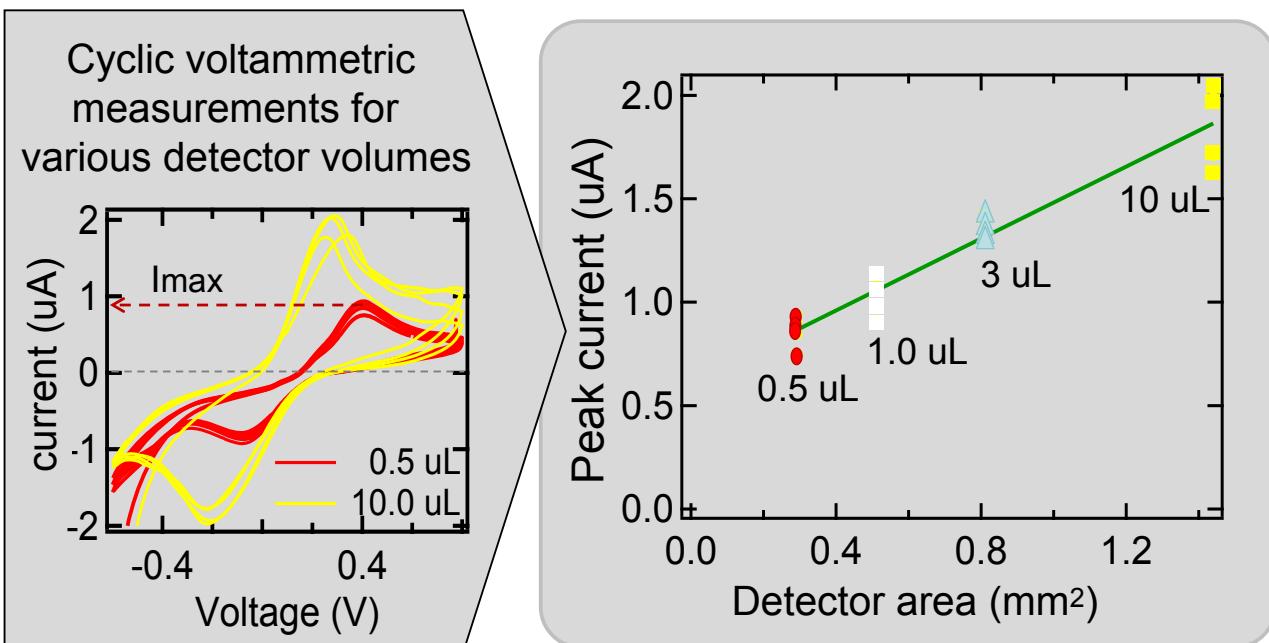


Panasonic ideas for life

The newly developed SNP sensor

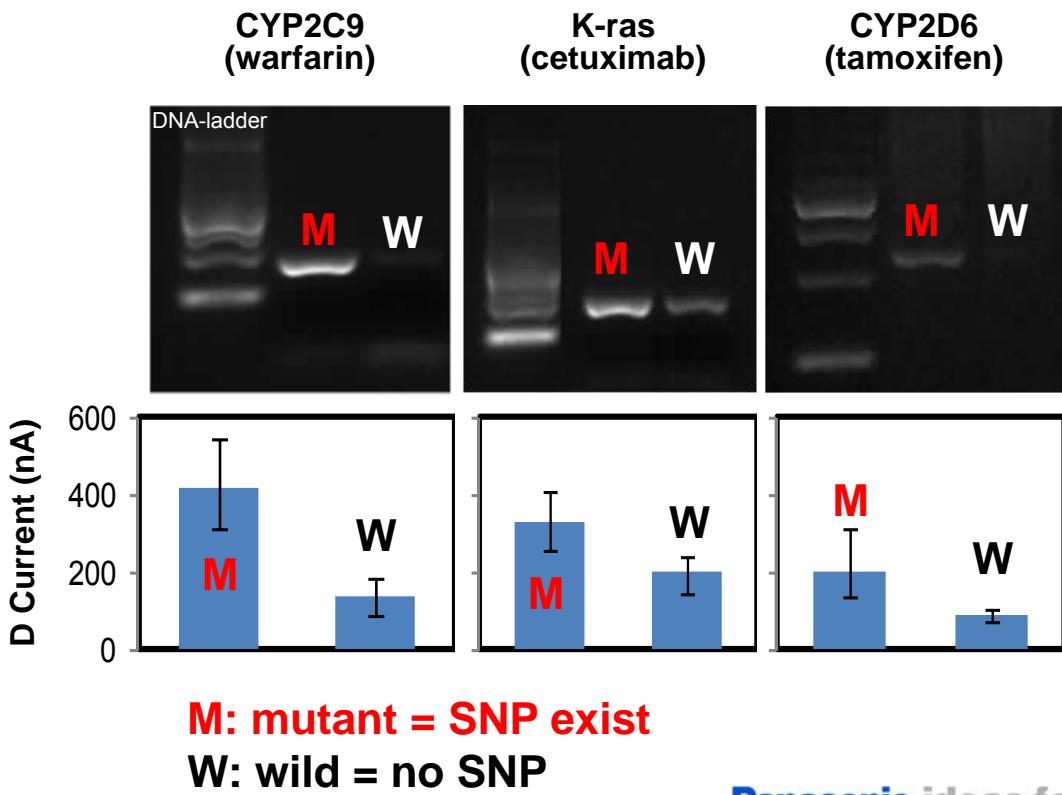
Detector is tested by using a ferricyanide solution.

Molarity is similar to the one which will be obtained in real case later.



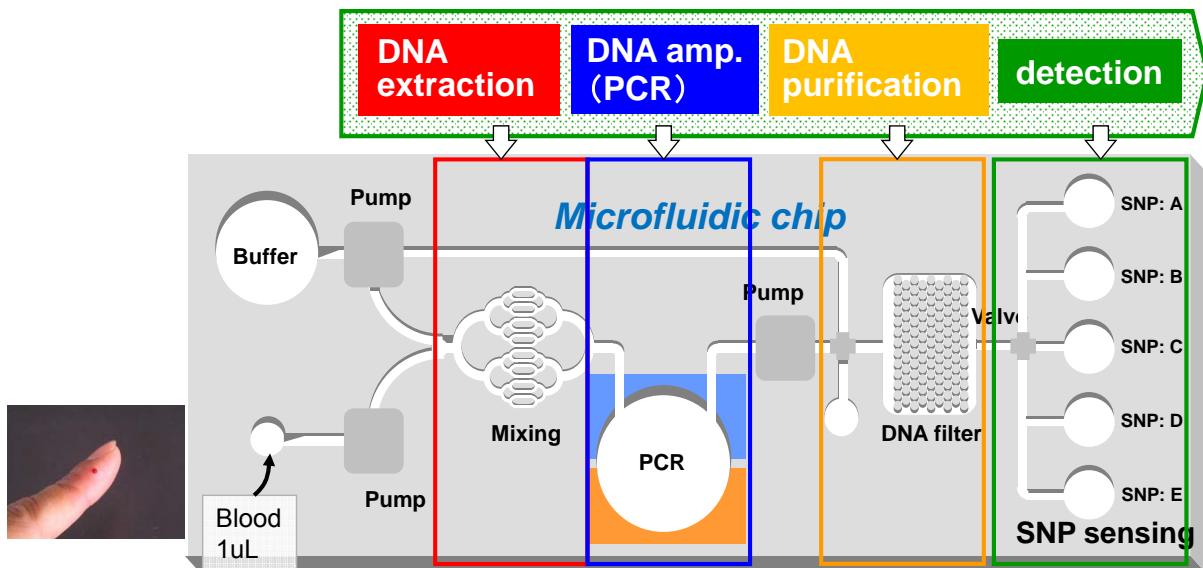
Panasonic ideas for life

SNP detection results



Panasonic ideas for life

SNP Detection chip



Rapid genotyping diagnostic on chip system

- Automated DNA extraction from blood
- Output diagnostic results within 2 hours

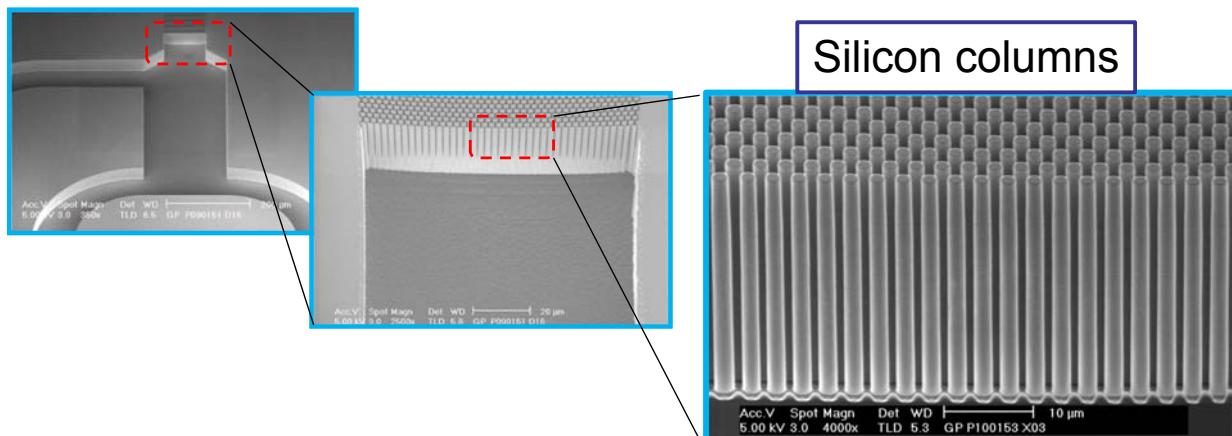
Panasonic ideas for life

The newly developed DNA filter

The highly precise structure for high resolution DNA filter

→

- DNA separation length reaches less than 50base pair.
- The separation can be achieve in several seconds.

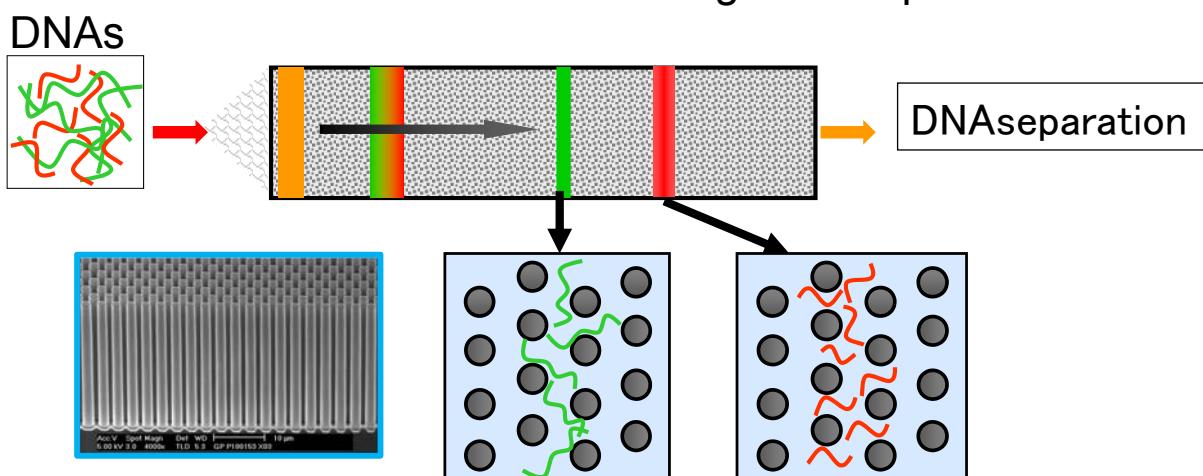


DNA separation by IP-RP HLC
(ion-pair reverse phase high performance liquid chromatography)

Panasonic ideas for life

The newly developed DNA filter

DNAs are filtered through the Si pillar forest



Silicon Pillar Array

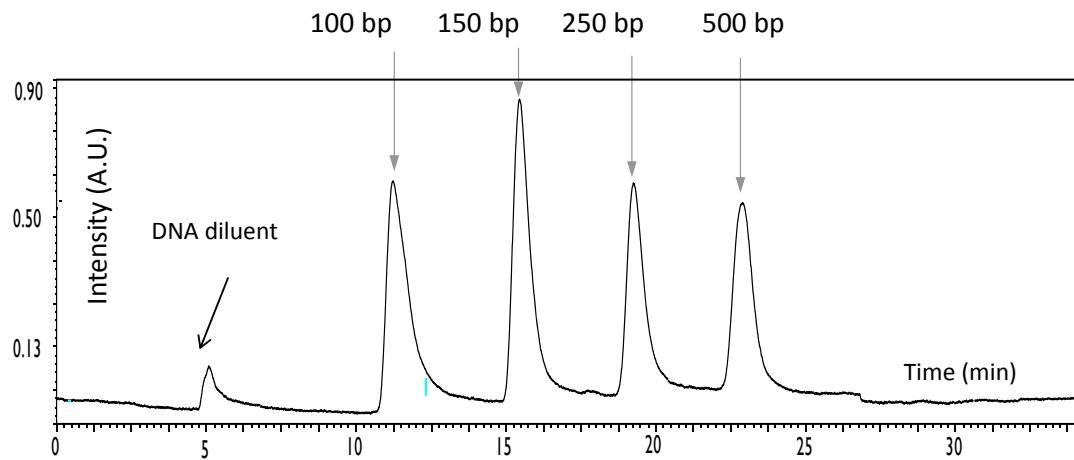
$\Phi 1\mu\text{m}$ Height 30 μm
Interval 1 μm

The shorter, the faster DNAs go through the filter.

Panasonic ideas for life

The newly developed DNA filter

DNA separation on chip based on Ion-pair reversed phase chromatography
 → With gradient mobile phase (concentration is changing during filtering):

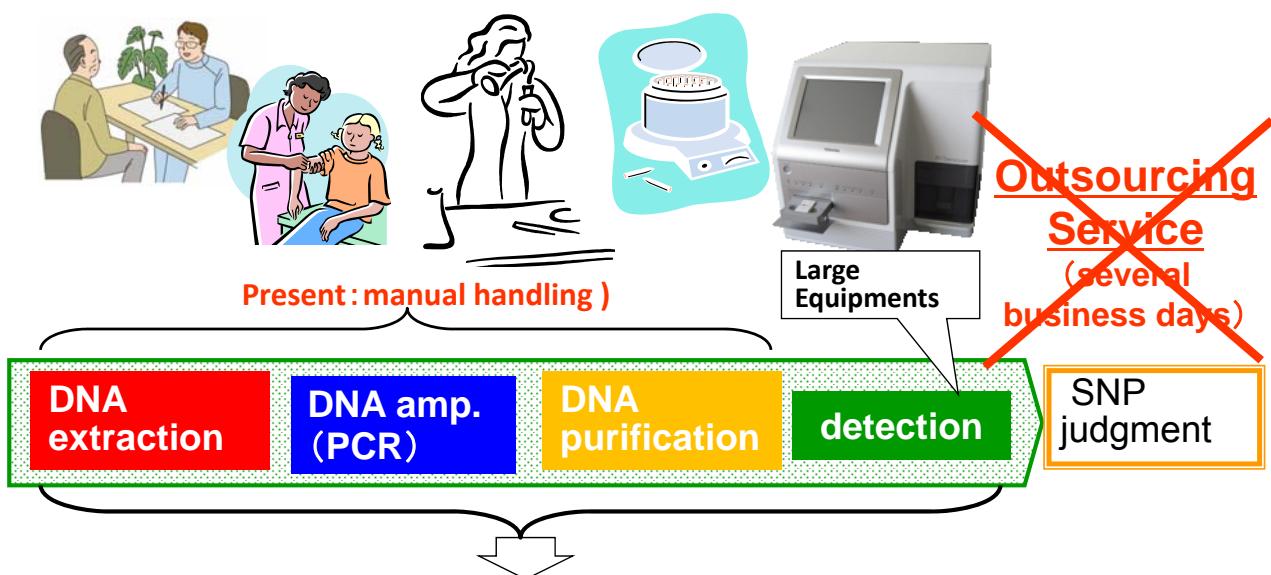


Clear separation and results are reproducible.

50 bp ladder and 10 bp ladder are separated on chip.

Panasonic ideas for life

Full automatic SNP detection LoC



Panasonic ideas for life